CURVE BACK
ASSEMBLY INSTRUCTIONS

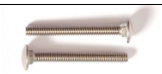
416 4' Swings



Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16 & 9/16 Socket or 7/16 or 9/16 Wrench

Included Hardware

A		2	¼" x 2¼" Carriage Bolt
B		4	¼" x 2½" Carriage Bolt
C		2	¼" x 3" Carriage Bolt
D		8	¼" Nut
E		2	4" Eye Bolt
F		2	5" Eye Bolt
G		4	3/8" Nuts

Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. To begin, fasten the seat to the back using 2 (A) ¼" x 2¼" Carriage Bolts, 4 (B) ¼" x 2½" Carriage Bolts & 6 (D) ¼" Nuts. (Illustration 2)
3. After fastening the seat to the back, attach the arm to the back using a 1 (C) ¼" x 3" Carriage Bolt & 1 (D) ¼" Nuts. Repeat on the opposite side. (Illustration 3)
4. Add the eye bolts for the chain. Fasten a (G) 3/8" Nuts & (E) 4" Eye Bolt to the back in the pre-drilled hole. (Illustration 4)
5. Fasten a (G) 3/8" Nuts & (F) 5" Eye Bolt upright under the arm. It should be at a slight angle for the chain. (Illustration 5). See Illustration 3 for better view of placement.



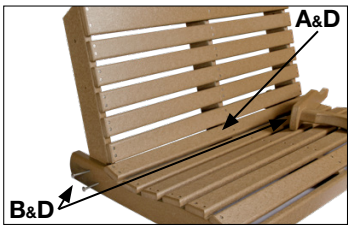


Illustration 2

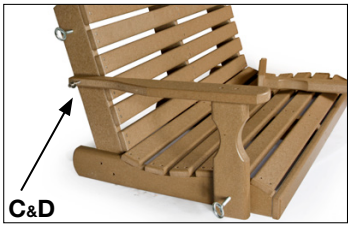


Illustration 3

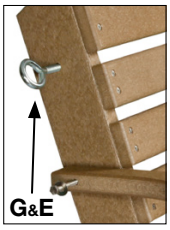


Illustration 4



Illustration 5