WEST CHESTER
ASSEMBLY INSTRUCTIONS

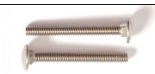
#420 West Chester 4' Bench



Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16” Socket or 7/16 wrench

Included Hardware

A		2	¼” x 2¼” Carriage Bolt
B		4	¼” x 2½” Carriage Bolt
C		2	¼” x 3” Carriage Bolt
D		10	¼” x 3½” Carriage Bolt
E		18	¼” Nut
F		6	2” Screws
G		2	2½” Screws

Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. Set the back into the seat. Align the pre-drilled holes. Using 4 (B) ¼” x 2½” Carriage Bolts & 4 (E) ¼” Nuts, fasten the seat on both ends. Use 2 (A) ¼” x 2¼” Carriage Bolts & 2 (E) ¼” Nuts to fasten the seat in the center. (Illustration 2)
3. After fastening the back, lay it on its back. Fasten the arm of the arm/leg combo to the back using 1 (C) ¼” x 3” Carriage Bolts & 1 (E) ¼” Nut. Then fasten the leg of the arm/leg combo to the seat using 2 (D) ¼” x 3½” Carriage Bolts & 2 (E) ¼” Nuts. (Illustration 3) Repeat on the other side.
4. Turn the bench upside down, resting on the arms. Now fasten the legs using 6 (D) ¼” x 3½” Carriage Bolts & 6 (E) ¼” Nuts. Use two bolts for each leg. (Illustration 4)
5. Then using 2 (G) 2½” Screws, fasten the legs to the back braces. (Illustration 5)
6. Now fasten the leg brace using 6 (F) 2” Screws. Line up the leg brace with the marks on the leg and hold flush with the end of the leg. Be sure the center leg is straight. Use 2 2" screws on each leg. (Illustration 6)





Illustration 2

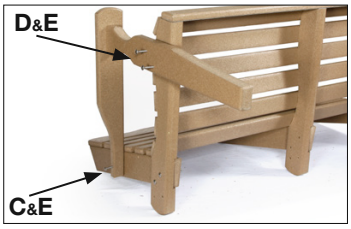


Illustration 3

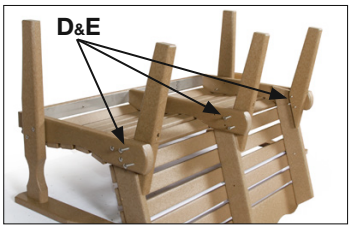


Illustration 4

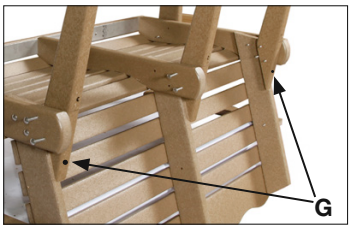


Illustration 5

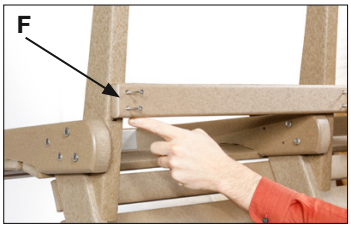


Illustration 6