WEST CHESTER
ASSEMBLY INSTRUCTIONS

#500 West Chester 5' Glider



Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16” Socket or 7/16 wrench

Included Hardware

A		4	¼” x 2¼” Carriage Bolt
B		4	¼” x 2½” Carriage Bolt
C		2	¼” x 3” Carriage Bolt
D		8	¼” x 3½” Carriage Bolt
E		18	¼” Nut
F		8	¼” x 3” Lag Bolt

Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. To begin, set the seat upright. Set the back into the seat. Fasten the end using 2 (B) ¼” x 2½” Carriage Bolts & 2 (E) ¼” Nuts. Repeat on the other side. Then fasten the back on two center upright braces using 2 (A) ¼” x 2¼” Carriage Bolts & 2 (E) ¼” Nuts on each brace. (Illustration 2)
3. Lay the glider on its back and fasten the arm and leg combo. Fasten the arm of the arm/leg combo to the back using 1 (C) ¼” x 3” Carriage Bolt & 1 (E) ¼” Nut. Then fasten the legs of the arm/leg combo using 4 (D) ¼” x 3½” Carriage Bolts & 4 (E) ¼” Nuts. (Illustration 3) Repeat on the other side.
4. With the glider still laying on its back, fasten the glider rails to the glider base. Fasten using 4 (F) ¼” x 3” Lag Bolts. (Illustration 4) Repeat on the other side.



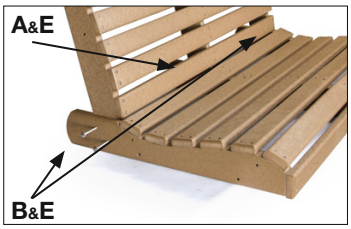


Illustration 2

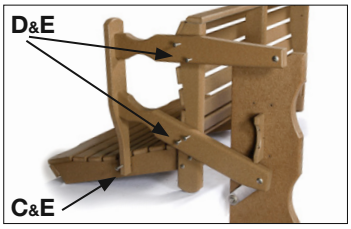


Illustration 3

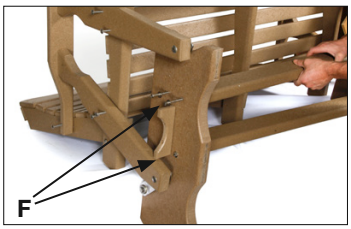


Illustration 4

***NOTE:** Photos shown above are from the 4' Series. The only difference between the two is that the back has two upright braces instead of one.