CURVE BACK
# ASSEMBLY INSTRUCTIONS

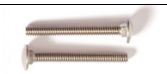
# 516 5' Swings



## Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16 & 9/16 Socket or 7/16 or 9/16 Wrench

## Included Hardware

| | | | |
|---|---|---|---|
| **A** |  | 4 | ¼" x 2¼" Carriage Bolt |
| **B** |  | 4 | ¼" x 2½" Carriage Bolt |
| **C** |  | 2 | ¼" x 3" Carriage Bolt |
| **D** |  | 10 | ¼" Nut |
| **E** |  | 2 | 4" Eye Bolt |
| **F** |  | 2 | 5" Eye Bolt |
| **G** |  | 4 | 3/8" Nuts |

## Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. To begin, set the seat upright. Set the back into the seat. Fasten the end using 2 (A) ¼" x 2½" Carriage Bolts & 2 (D) ¼" Nuts. Repeat on the other side. Then fasten the back on the two center upright braces* using 2 (A) ¼" x 2¼" Carriage Bolts & 2 (E) ¼" Nuts on each brace. (Illustration 2)
3. After fastening the seat to the back, attach the arm to the back using a 1 (C) ¼" x 3" Carriage Bolt & 1 (D) ¼" Nuts. Repeat on the opposite side. (Illustration 3)
4. Add the eye bolts for the chain. Fasten a (G) 3/8" Nuts & (E) 4" Eye Bolt to the back in the pre-drilled hole. (Illustration 4)
5. Fasten a (G) 3/8" Nuts & (F) 5" Eye Bolt upright under the arm. It should be at a slight angle for the chain. (Illustration 5). See Illustration 3 for better view of placement.



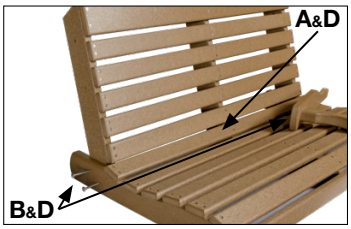


Illustration 2

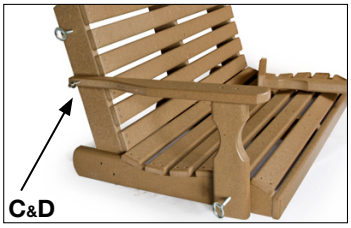


Illustration 3

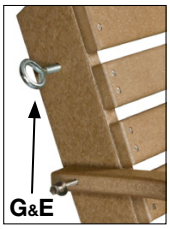


Illustration 4



Illustration 5

***NOTE:** Photos shown above are from the 4' Series. The only difference between the two is that the back has two upright braces instead of one.