WEST CHESTER
ASSEMBLY INSTRUCTIONS

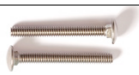
#520 West Chester 5' Bench



Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16” Socket or 7/16 wrench

Included Hardware

A		4	¼” x 2¼” Carriage Bolt
B		4	¼” x 2½” Carriage Bolt
C		2	¼” x 3” Carriage Bolt
D		12	¼” x 3½” Carriage Bolt
E		22	¼” Nut
F		8	2” Screws
G		2	2½” Screws

Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. Set the back into the seat. Align the pre-drilled holes. Using 4 (B) ¼” x 2½” Carriage Bolts & 4 (E) ¼” Nuts, fasten the seat on both ends. Use 4 (A) ¼” x 2¼” Carriage Bolts & 4 (E) ¼” Nuts to fasten the seat in the center braces. (Illustration 2)
3. Lay the bench on its back and fasten the arm and leg combo. Fasten the arm to the back using 1 (C) ¼” x 3” Carriage Bolt and 1 (E) ¼” Nuts. Then fasten the legs using 2 (D) ¼” x 3½” Carriage Bolts and 2 (E) ¼” Nuts. (Illustration 3) Repeat on the other side.
4. Turn the bench upside down so it is resting on its arms. Attach the legs to the seat braces. Attach using 2 (D) ¼” x 3½” Carriage Bolts and 2 (E) ¼” Nuts on each leg. (Illustration 4) Be sure to keep legs straight.
5. Fasten the small brace to the back of the seat using 1 (G) 2½” Screw. Repeat on the other side. (Illustration 5)
6. Now fasten the leg brace using 6 (F) 2” Screws. Line up the leg brace with the marks on the leg and hold flush with the end of the leg. Be sure the center leg is straight. Use 2 2" screws on each leg. (Illustration 6)



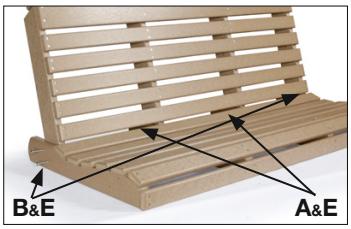


Illustration 2



Illustration 3



Illustration 4

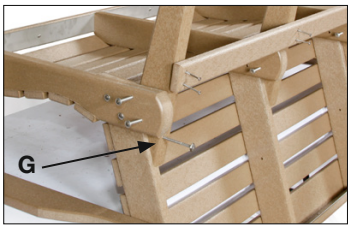


Illustration 5



Illustration 6