ASSEMBLY INSTRUCTIONS FOR ROMAN ARCH ARBORS--LAR34 & LAR36

(LAR-SCR SCREW PACK)

CAUTION: At least two adults should work together to set up these arbors.

1. Identify the main pieces: arbor top, two arbor sides, four braces, and four stakes.
2. Find a level spot close to where the arbor is to be erected. Lay the arbor top upside down. Block the four outside corners to keep the top from rocking. Then attach the braces to the top with one 3" screw for each brace. When the braces are positioned correctly, they should line up symmetrically with the top arch and the main posts.
3. Set one arbor side upside down onto the upside-down arbor top. The latticework on the side should be toward the outside of the arbor; the flat 2x6 on the top of the side should be against the arbor top.
4. Hold the arbor side against the two braces on the top. Each brace should be aligned with the outside 2x4 on the double 2x4 on the side. Be certain the flat 2x6 rests on the arbor top. Then screw the braces and side together using one 2 1/2" screw and one 3" screw in each brace. The longer screw belongs in the predrilled hole that is not on the end of the brace.
5. Check that the arbor side is centered from side to side relative to the arbor top. (The predrilled holes in the top 2x6 should be about in the center of the top arch piece on each side.) Then attach the side to the top using two 2 1/2" screws on each side.
6. Repeat steps 3, 4, and 5 for the other arbor side.
7. Set the arbor upright at its desired location. Check that the arbor top and sides look level, plumb, and not twisted.
8. Drive a stake beside each double 2x4, taking care not to push the double 2x4's out of place with the stakes. About 3" of each stake should remain above the ground. Attach each stake with one 1 1/2" lag.

MAINTENANCE AND USE INSTRUCTIONS

1. Check that screws are still tight three weeks after the arbor has been assembled. Check regularly and tighten or replace screws as necessary thereafter.
2. Inspect the arbor regularly. Splintered surfaces should be sanded smooth to avoid danger of injury.

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