

varaMORA

ASSEMBLY MANUAL

Modular Chair Series



Thank you for purchasing VaraMora by Patiova.

This manual shows you how to assemble the items shown below. Knowing how to assemble these pieces will prepare you for assembling any configuration you may have purchased.

ASSEMBLY FLOW CHART

CHAIR WITH ARMS



INSERT



ARMS



COUCH



INSERTS



COUCH ASSEMBLY



ARMS



CORNER SECTIONAL



INSERTS



CORNER CHAIR



CORNER ASSEMBLY



ARMS



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Corner Sectional Assembly

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Arm Rests Assembly

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Arm Attachment

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Getting Started

CHAIR INSERT BOX CONTENTS

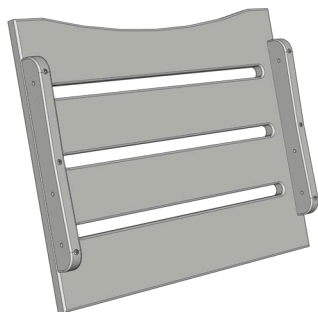
Chair Insert Sides (2)



Chair Insert Seat (1)

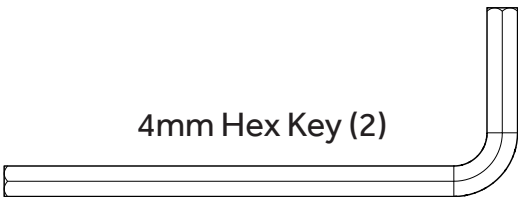
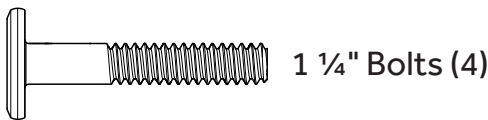


Chair Insert Back (1)



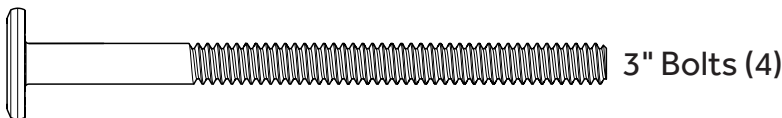
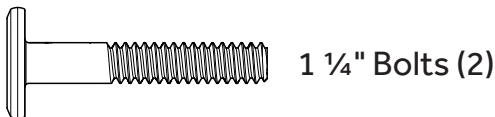
INCLUDED HARDWARE:

CHAIR INSERT HARDWARE PACK



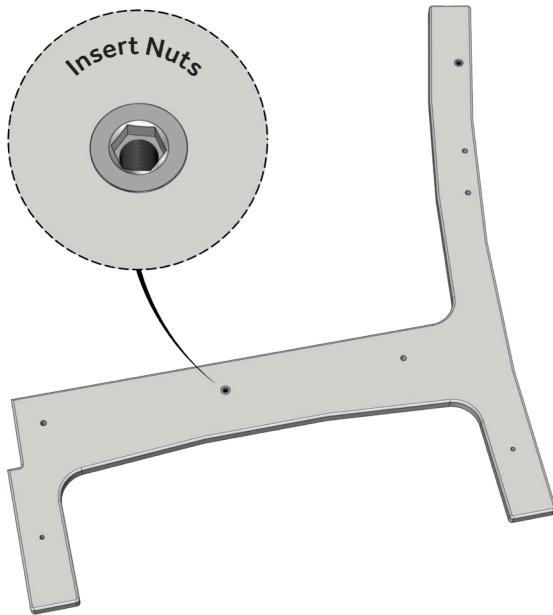
CONNECTOR HARDWARE PACK

NOTE: Used to attach multiple Chair Inserts or Corner Inserts Together.



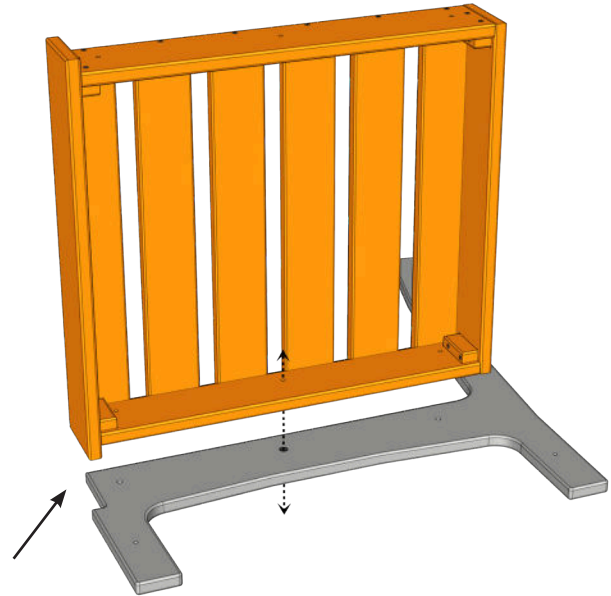
STEP 1

Locate the "Chair Insert Side: Left"
Place it on the ground with the insert nuts facing up.



STEP 2

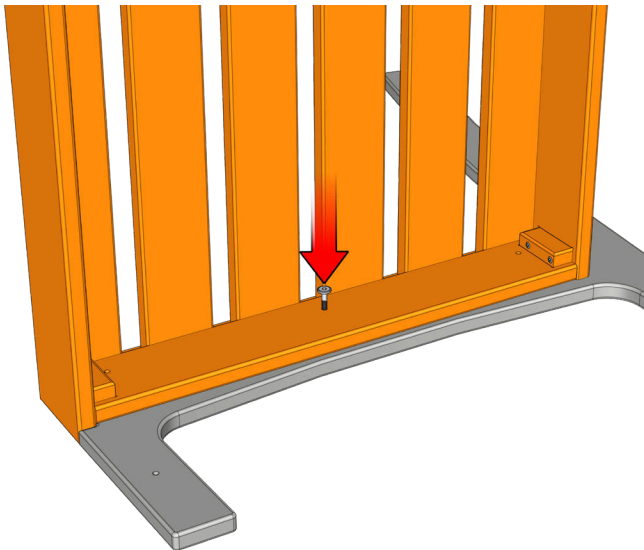
Locate and Place the "Chair Insert Seat" on top of the "Chair Insert Side: Left"
Align tab with cut out, and holes beneath.



STEP 3

Using (1) 1 1/4" Wafer Head Bolt, fasten the "Chair Insert Seat" to the "Chair Insert Side: Left" through the center hole as shown.

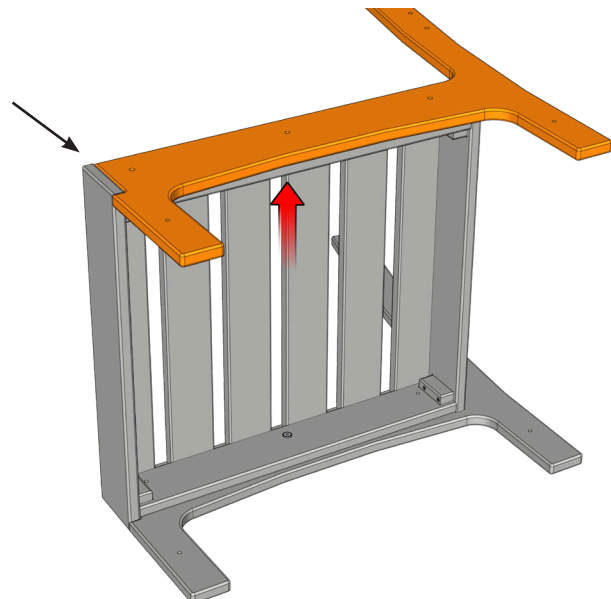
Note: All hardware should only be finger tightened for now, everything will be fully tightened at the end.



STEP 4

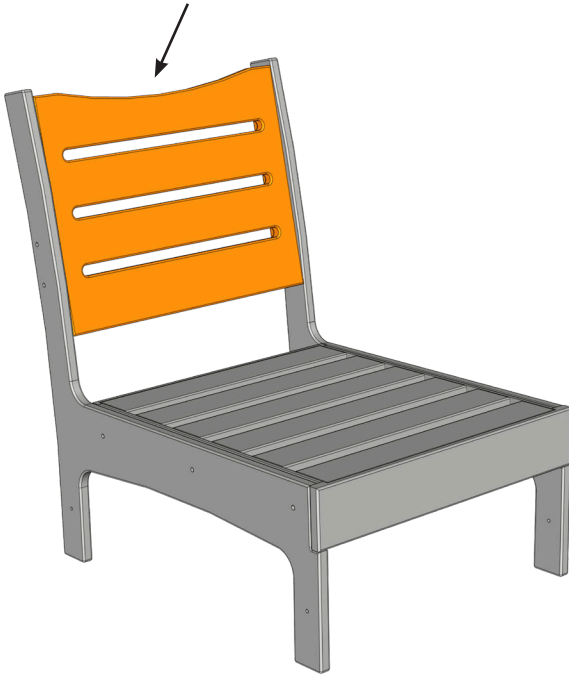
Locate and place the "Chair Insert Side: Right" on top, aligning tab and cut out and align with holes.

Using (1) 1 1/4" Wafer Head Bolt, fasten through the center hole.



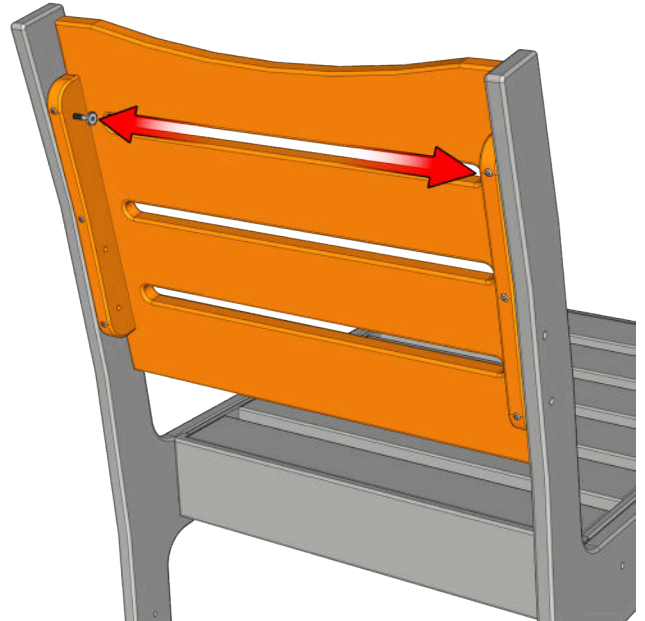
STEP 5

Set chair assembly upright.
Locate and place the "Chair Insert Back" in position as shown. Ensure the curved cut out is facing up as shown below.



STEP 6

Attach the "Chair Insert Back" using
(2) 1 1/4" Wafer Head Bolts through the two top holes.



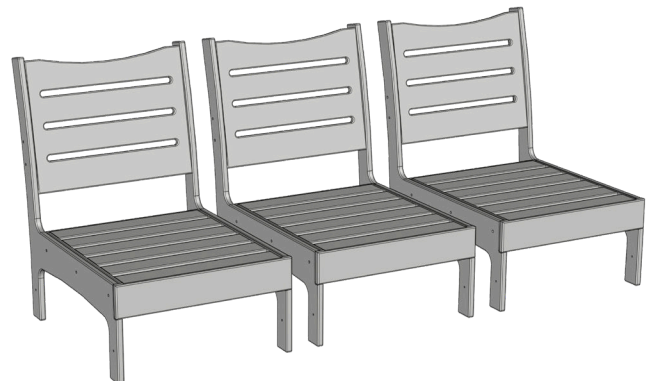
STEP 7

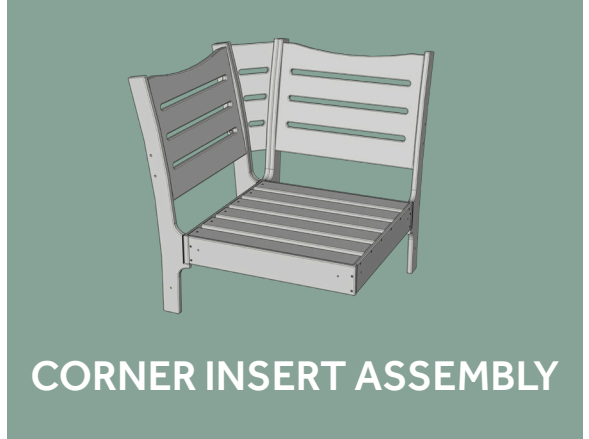
Partially Assembled Chair Insert.
Remaining Hardware will be installed in future steps.



STEP 8

If you purchased multiple chairs or a couch configuration. Assemble all remaining "Chair Inserts" following all previous steps.





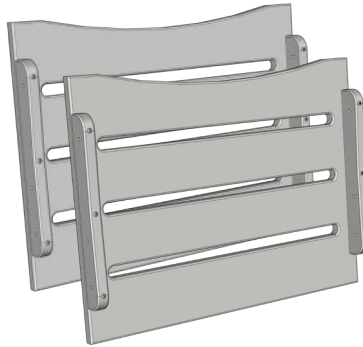
Getting Started

CORNER INSERT BOX

Corner Chair Seat (1)



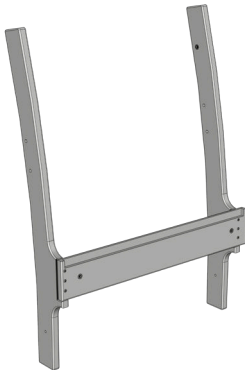
Corner Chair Back (2)



Corner Chair Connector (1)



Corner Chair Legs: Left (1)



Corner Chair Legs: Right (1)

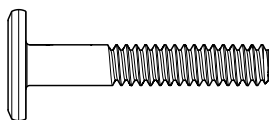


Corner Chair Bracket (1)

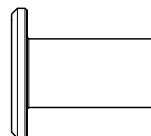


INCLUDED HARDWARE:

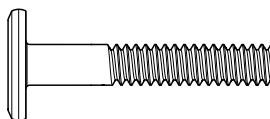
CORNER INSERT HARDWARE PACK



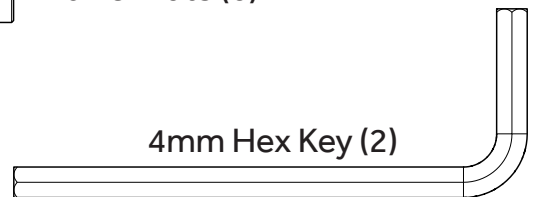
1 1/4" Bolts (10)



Barrel Nuts (6)



2" Bolts (4)

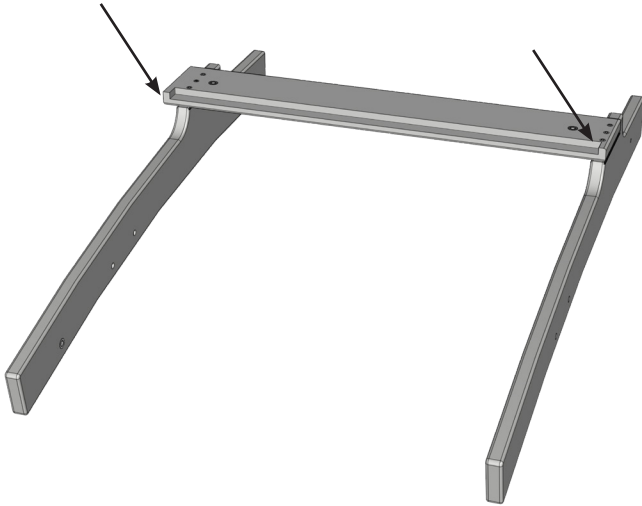


4mm Hex Key (2)

STEP 1

Locate the "Corner Chair Legs: Left"
(Lip on BOTH ends)

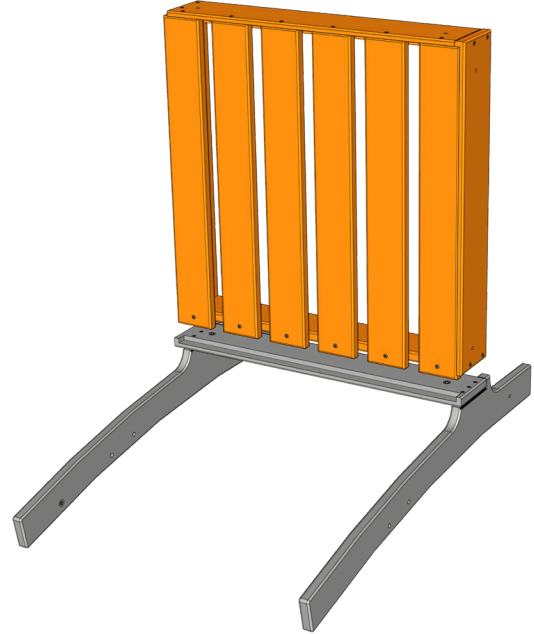
Place this assembly flat on the ground as shown below.



STEP 2

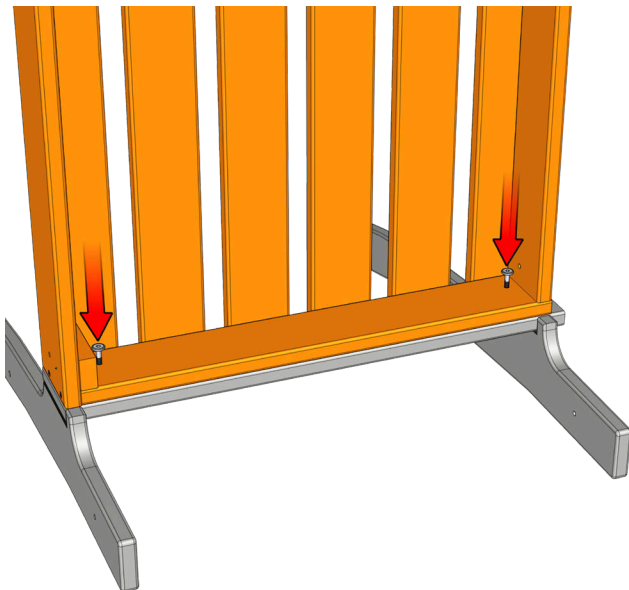
Locate and place the "Corner Chair Seat" into the
"Corner Chair Legs: Left"

The "Corner Chair Seat" will have a Left and Right sticker, place the "Corner Chair Legs: Left" on the matching sticker.



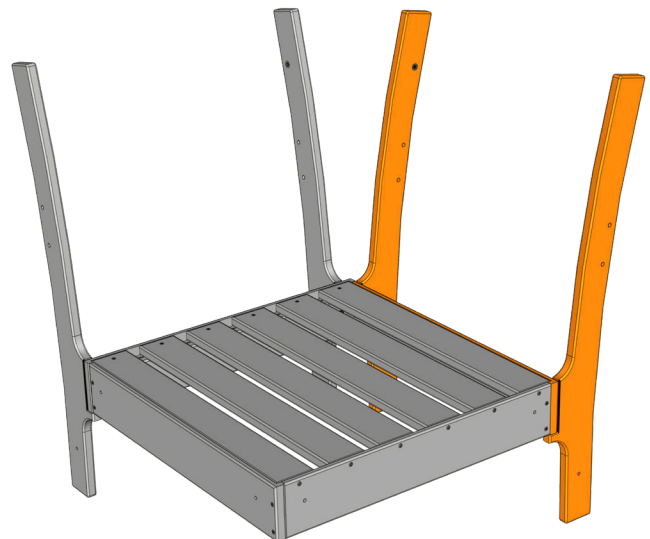
STEP 3

Using (2) 1 1/4" Wafer Head Bolts, fasten together
through locations shown below.



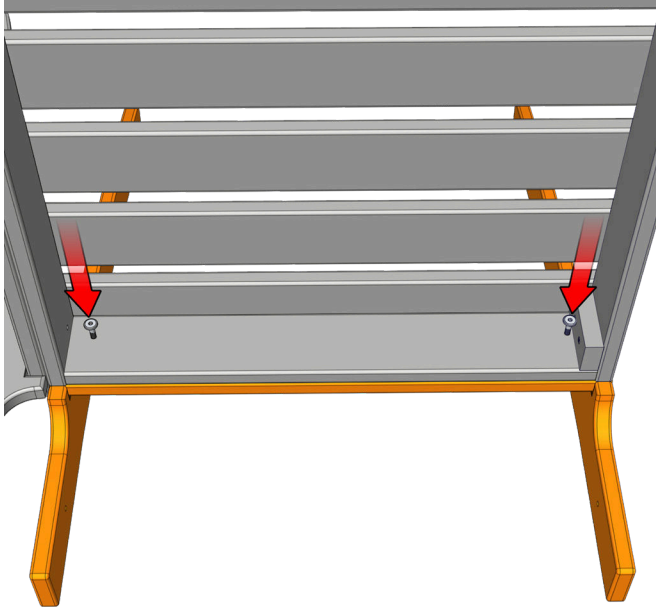
STEP 4

Set the assembly upright and place the
"Corner Chair Legs: Right" in position as shown.
Once again, place the "Corner Chair Legs: Right" on
the matching sticker.



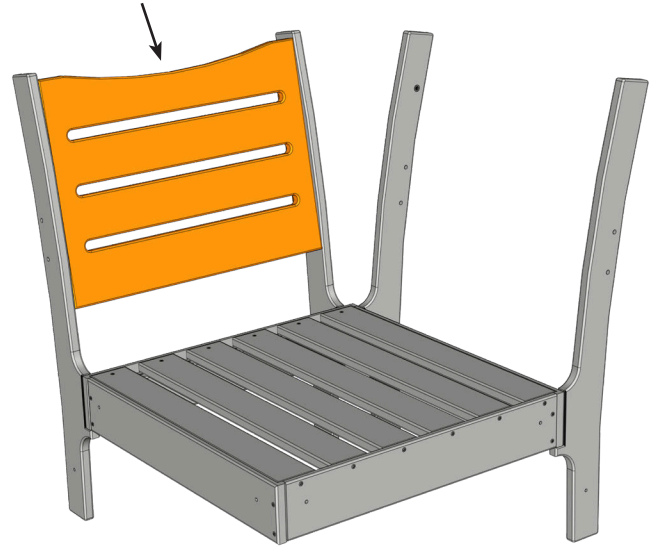
STEP 5

Using (2) 1 1/4" Wafer Head Bolt fasten together through locations shown below.



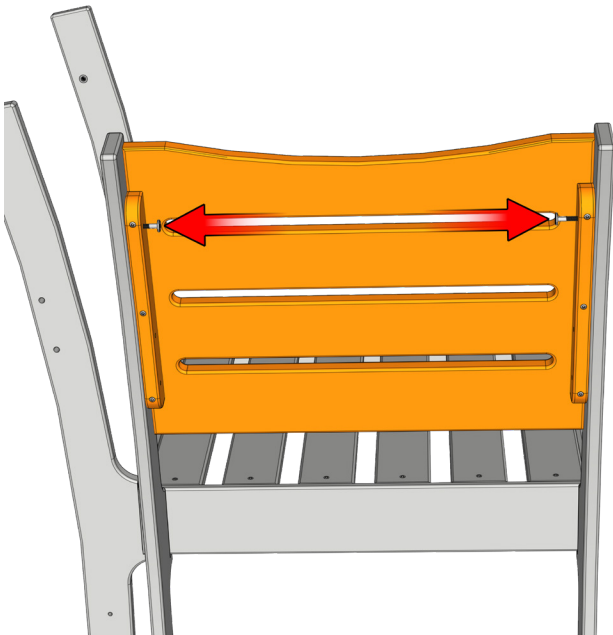
STEP 6

Locate and place the "Corner Chair Back" in position as shown. Ensure the curved cut out is facing up as shown below.



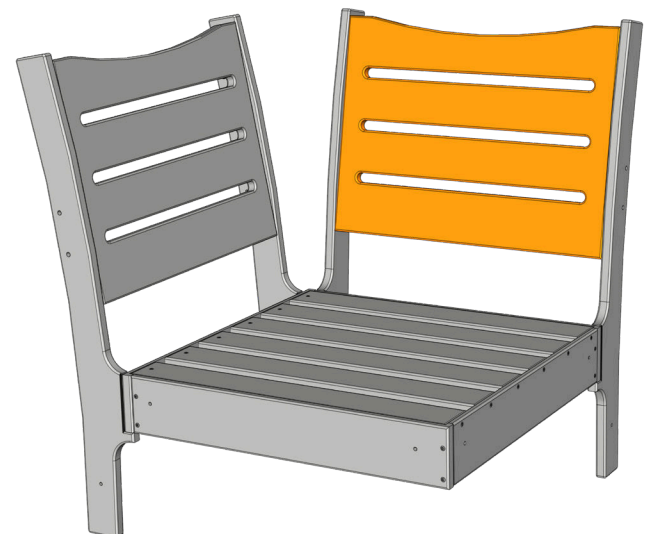
STEP 7

Using (2) 1 1/4" Wafer Head Bolts, fasten together through top two holes as shown below.



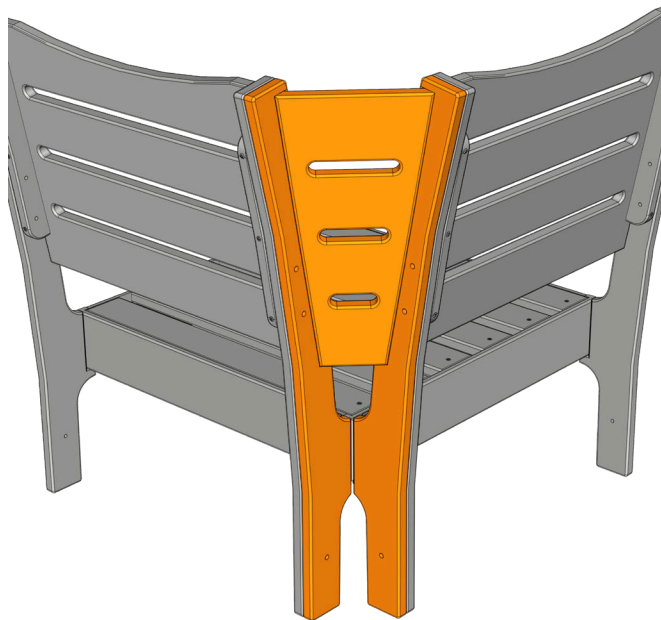
STEP 8

Repeat the two previous steps to install the second "Corner Chair Back".



STEP 9

Locate and place the "Corner Chair Connector" into position as shown below.



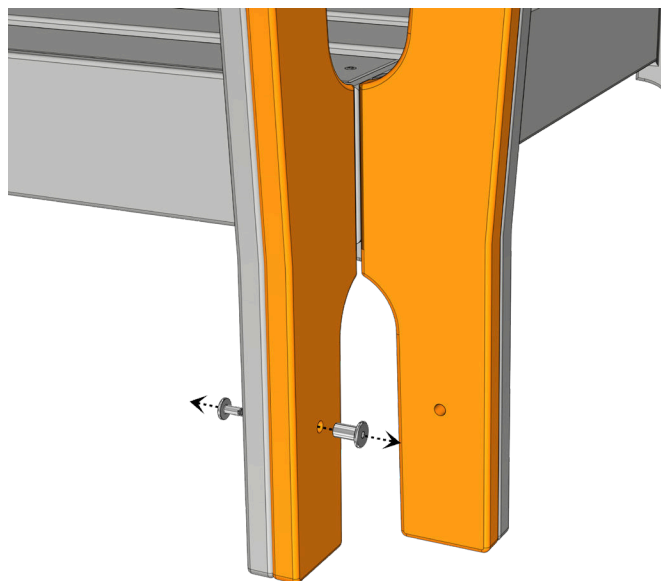
STEP 10

Using (2) 2" Wafer Head Bolts and (2) Barrel Nuts, fasten together through bottom two holes shown below.



STEP 11

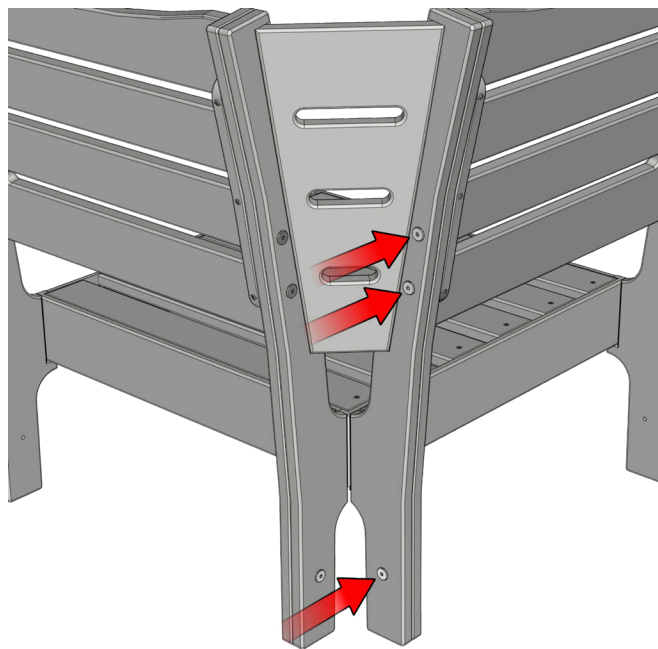
Using (1) 1 1/4" Wafer Head Bolt and (1) Barrel Nut, fasten the legs together as shown below.

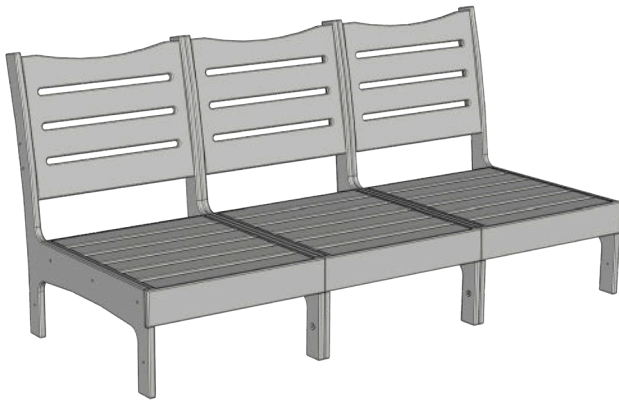


STEP 12

Repeat the two previous steps to fasten the other side of the "Corner Chair Connector".

This step completes the Corner Chair Assembly.



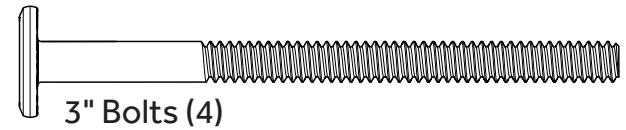
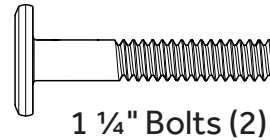


Parts Needed

- Multiple Assembled Chair Inserts
- Connector Hardware Packs

CONNECTOR HARDWARE PACK

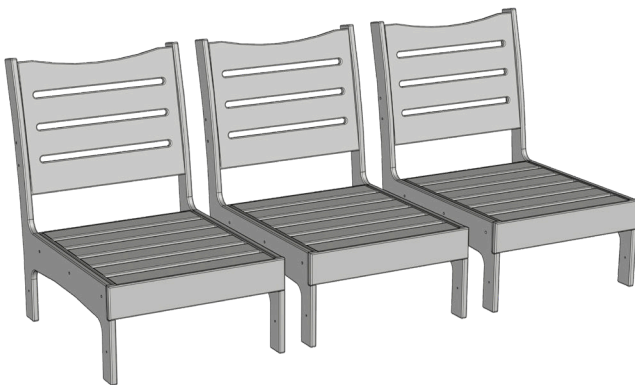
NOTE: Included with Chair Insert Kit



STEP 1

Place the assembled chair inserts next to each other as shown.

The amount of chairs will depend on the configuration that was purchased but the assembly steps will remain the same.



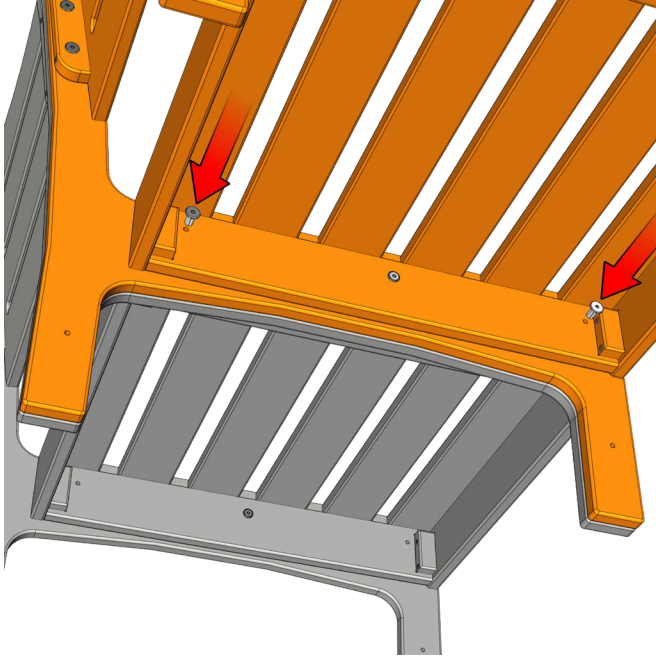
STEP 2

Using (2) 3" Wafer Head Bolts and (2) Barrel Nuts, join two "Chair Inserts" together through the bottom two holes on the rear of the "Chair Inserts" shown below.



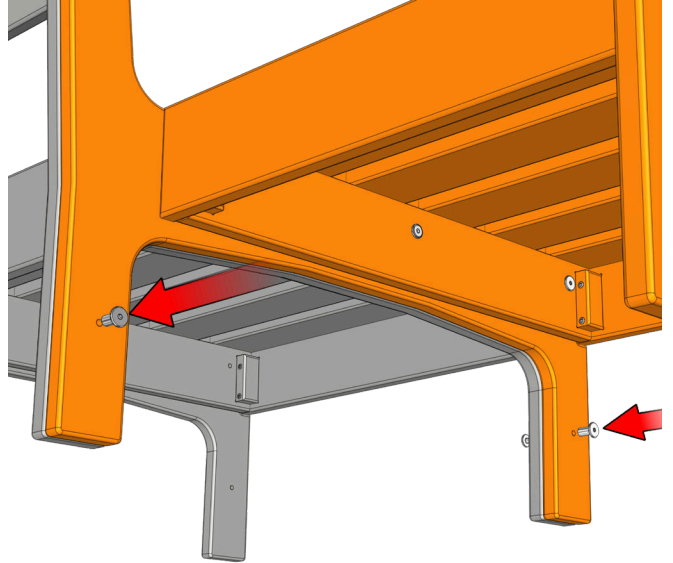
STEP 3

On the bottom of the same two "Chair Inserts", join the two sections together by using (2) 3" Wafer Head Bolts and (2) Barrel Nuts through the two locations shown below.



STEP 4

Additionally, at the base of the same two "Chair Inserts", fasten the legs together using (2) 1 1/4" Wafer Head Bolts with (2) Barrel Nuts through the locations shown below.



STEP 5

If your configuration has more than 2 chairs, repeat steps 2-4 to fasten the all remaining "Chairs Inserts" together.



STEP 6

Assembly of your Sofa Sections are complete.





Parts Needed

Chair Inserts

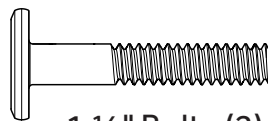
(1) Corner Chair Insert

(1) Corner Chair Bracket

Connector Hardware Packs

CONNECTOR HARDWARE PACK

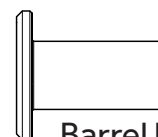
NOTE: Included with Chair Insert Kit



1 1/4" Bolts (2)



3" Bolts (4)



Barrel Nut (6)

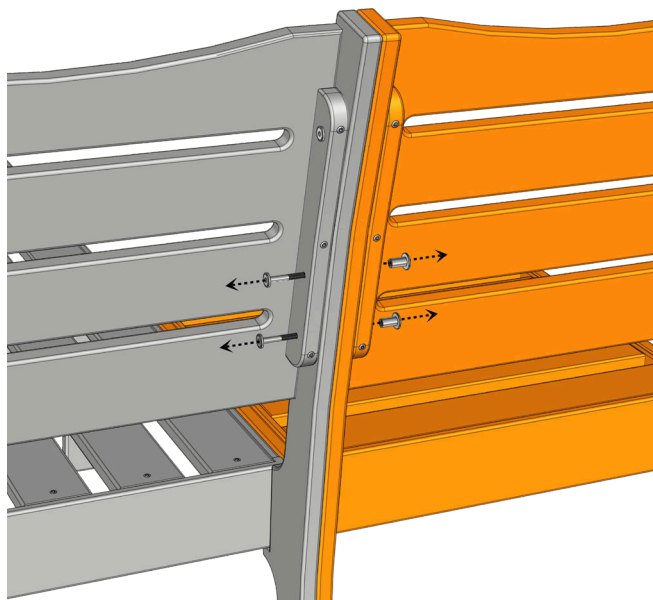
STEP 1

Place the first assembled "Chair Insert" next to the "Corner Insert" as shown below.



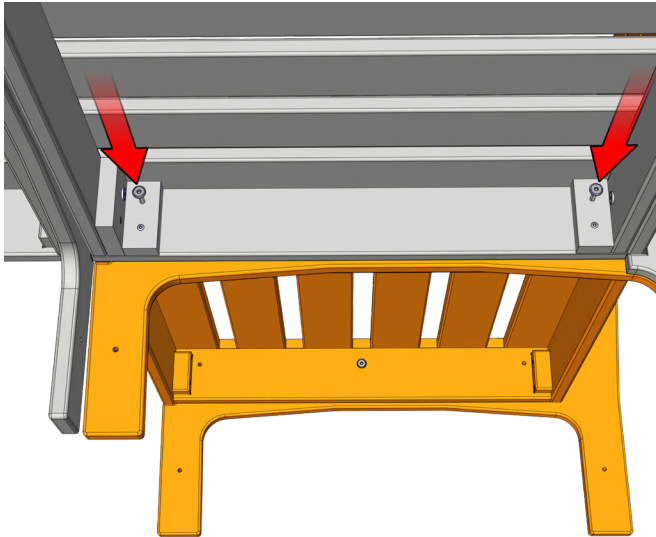
STEP 2

Using (2) 3" Wafer Head Bolts and (2) Barrel Nuts, join two "Chair Inserts" together through the bottom two holes on the rear of the "Chair Inserts" shown below.



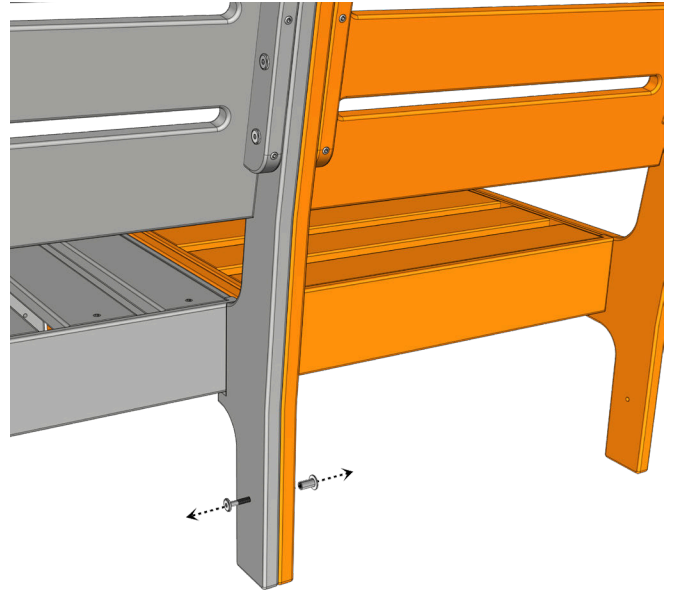
STEP 3

On the Underside use (2) 3" Wafer Head Bolts and (2) Barrel Nuts to connect two seats together through the two locations shown below.



STEP 4

Fasten the back legs together using (1) 1 1/4" Wafer Head Bolts and (1) Barrel Nut as shown below.



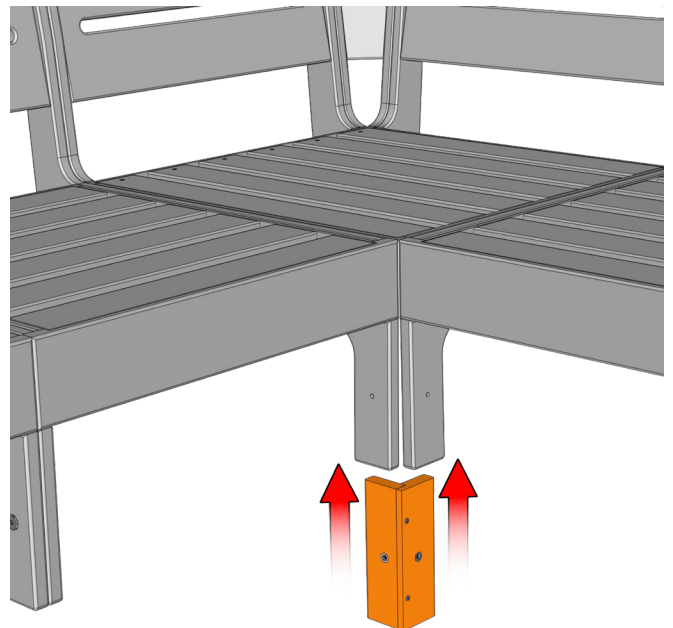
STEP 5

Place a second "Chair Insert" on the other side of the Corner Insert and follow steps 2-4 to fasten it.



STEP 6

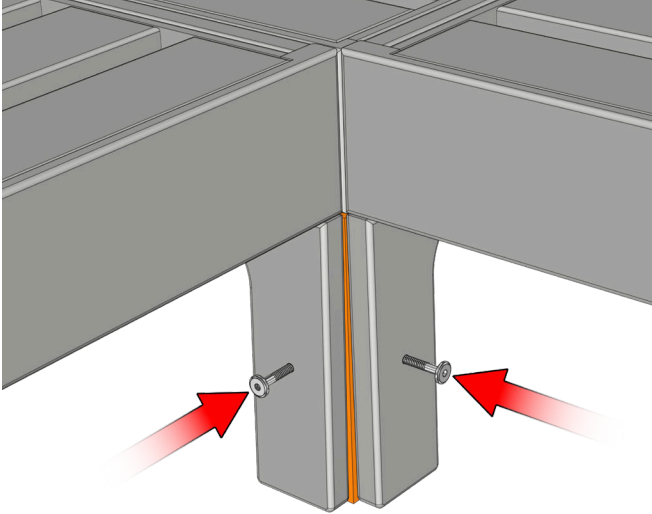
Locate the "Corner Chair Bracket" and place it on the inside of the "Chair Insert" legs as shown below.



STEP 7

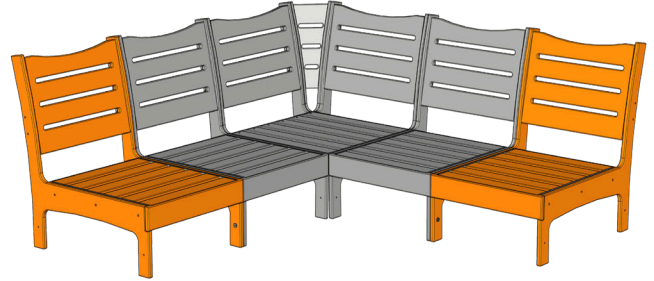
Fasten the "Corner Chair Bracket" to the "Chair Insert" legs using (2) 1 1/4" Wafer Head Bolts included in the "Connector Hardware Pack".

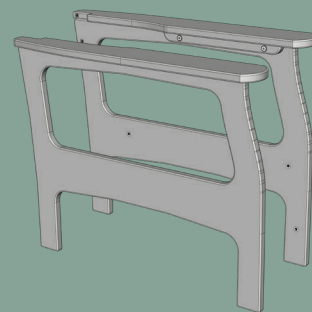
This step will finish the Corner Assembly.



STEP 8

If your configuration has more than two "Chair Inserts", attach all remaining "Chair Inserts" by following the **Couch Assembly** process in the previous section.



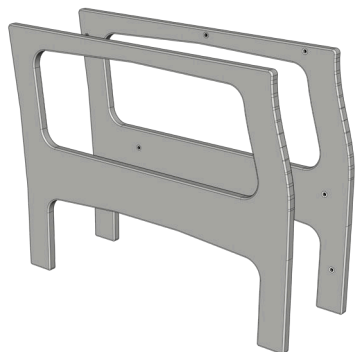


ARM REST ASSEMBLY

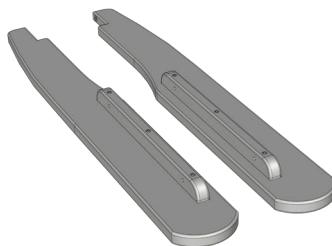
Getting Started

ARM REST BOX

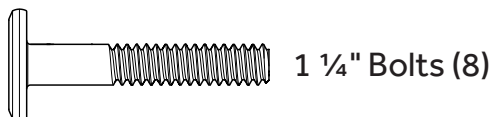
Arm Rest Sides (2)



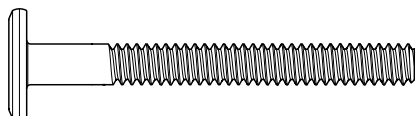
Arm Rests (2)



ARM REST HARDWARE PACK



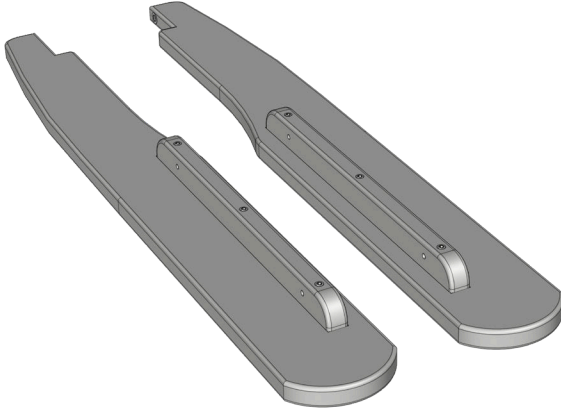
1 1/4" Bolts (8)



2" Bolts (8)

STEP 1

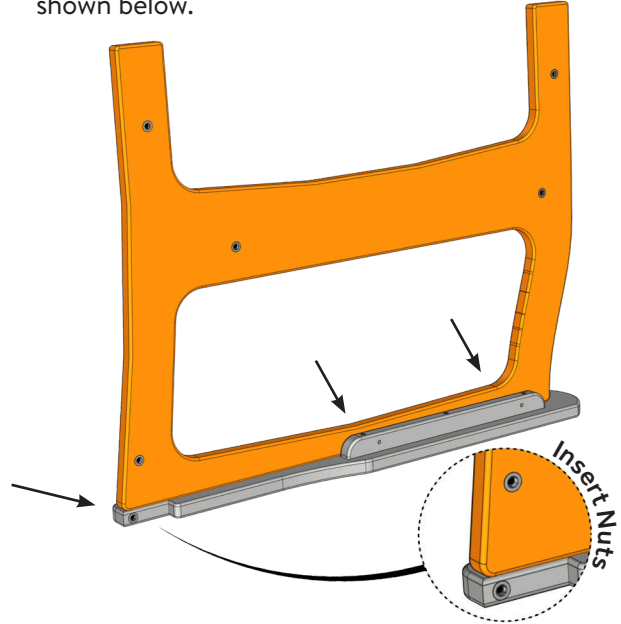
Locate and place the (2) "Arm Rests" onto the ground as shown below.



STEP 2

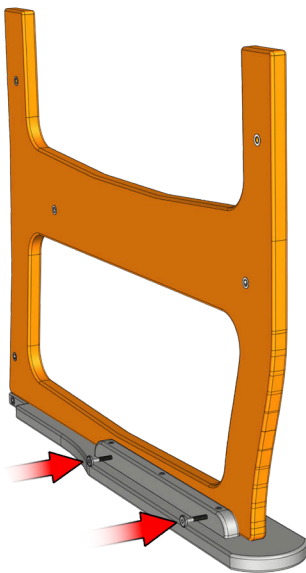
Locate and place "Arm Rest Side: Left" in position on top of the "Arm Rest: Left" as shown.

Match together by ensuring the Insert Nuts on both parts are facing the same direction and aligned as shown below.



STEP 3

Using (2) 1 1/4" Wafer Head Bolts attach together as shown below.



STEP 4

Repeat the two previous steps to fasten the right Arm Rest Assembly together

Note: the leftover hardware will be used in later steps.



ATTACHING ARM RESTS TO ASSEMBLED SEATING

NOTE:

Whether you have a single chair, a sofa assembly, or a corner section, adding the arms to each end is the same process for all seating assemblies.



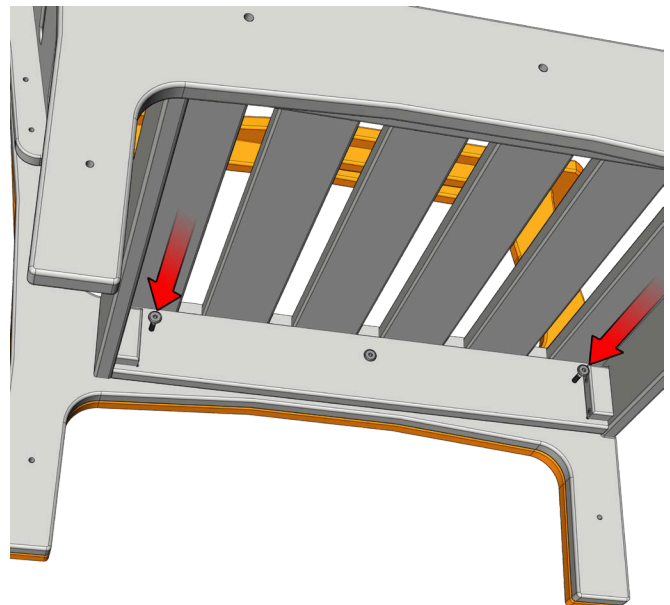
STEP 1

Locate and place one of the "Arm Rest Assembly" in position onto one side of the "Insert Chair" and align as shown.



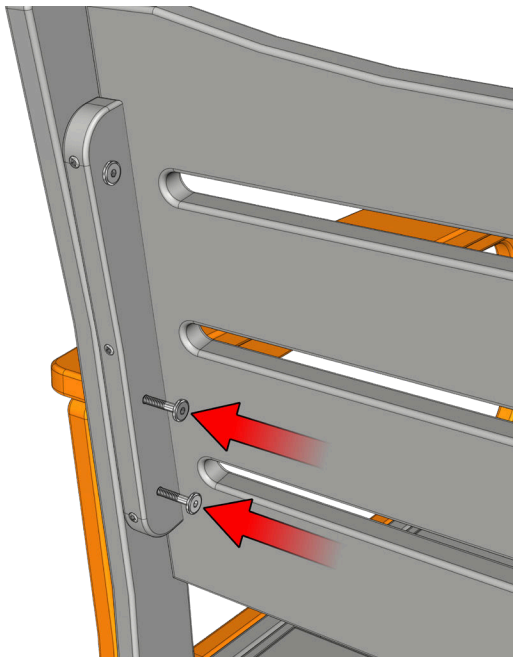
STEP 2

On underside using (2) 2" Wafer Head Bolts fasten the "Arm Rest Assembly" to the "Insert Chair" through the pre-drilled holes shown below.



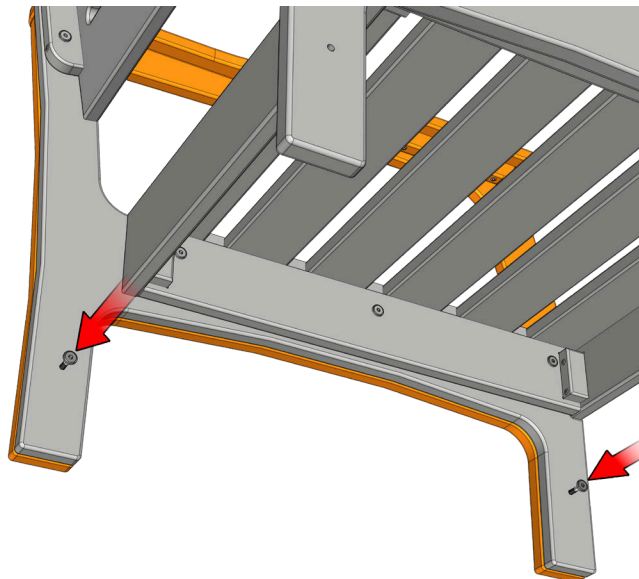
STEP 3

Useing (2) 2" Wafer Head Bolts, fasten the "Arm Rest Assembly" to the "Insert Chair" through the back rest as shown below.



STEP 4

Using (2) 1 1/4" Wafer Head Bolts, fasten the legs together as shown below.



STEP 5

Repeat steps 1-4 to fasten opposite "Arm Rest Assembly"



STEP 6

Assembled Arm Chair.
Tighten all bolts once the assembly is finished.



Care & Maintenance

POLY MATERIAL

General Cleaning

Scrub boards with soap and water solution using a soft sponge or plastic bristled brush. You can use a soft bristled toothbrush to clean spaces that are hard to reach. To remove surface dust, hose furniture down with cold, clear water.

Deep Cleaning

A pressure washer can be used on the lightest setting to deep clean your furniture. It is not recommended to use more than 1,500 psi. Keep the tip of the pressure washer at least 10-12 inches from the furniture so it doesn't damage the material.

For a list of specific stain removal, visit TangentMaterials.com.

CUSHIONS & PILLOWS

General Cleaning

Remove any loose dirt. Prepare a mixture of cold to lukewarm water (do not exceed 100° F) and mild soap. Rub in mixture with a soft brush and allow the mixture to thoroughly soak into the fabric. Rinse well with water and air dry. Do not machine dry.

Stubborn Stains

Remove as much surface dirt as possible. Soak fabric for 1 hour in a mixture of 1 gallon cold water, 1/2 cup bleach, and 1/2 cup mild soap.

Rub in mixture with a soft brush and rinse thoroughly with cold to lukewarm water and air-dry. Never use water over 100 degrees Fahrenheit. Do not machine dry. Detergents can be used on Outdura without harm; however, it may remove some of the water and stain resistant properties.

For more information, visit outdura.sattler.com.

Contact Us

Questions about assembly or missing parts? Please contact the retailer you purchased from.